



Commercial NinetyFive 340 FR, the flame retardant version of the most trusted HDPE shade fabric in the industry, is a mid-weight, flame retardant fabric that delivers the utmost in versatility. Available in 22 vibrant and on-trend colors, Commercial NinetyFive 340 FR can fulfill almost any HDPE design requirement.

- A mid-weight, 340 gsm fabric suitable for applications spanning a wide array of sizes and designs,
- Provides the optimal combination of sun protection, strength, and durability to ensure low maintenance, and long-life performance
- The most expansive color assortment in the HDPE shade fabric market. Offering 22 rich, vibrant and on-trend colors to fulfill a wide range of design requirements.
- Each color individually tested and meets the most stringent FR certification criteria
- Industry-leading stentering process provides premium lay flat characteristics to assist with accurate design and fabrication
- Backed by a full 10-year warranty against UV degradation and designed to withstand the world's harshest environments
- 100% Lead and Phthalate free

FLAMMABILITY

CSFM Title 19 1237.1
NFPA 701 Test Methods 1 & 2
ASTM E84 19B

Each color individually tested and passes all certification criteria for above. Test results available upon request. NFP92-503 Class M1 in process

FABRIC PROPERTIES

AS 2001.2.13 Mass per unit
Nominal fabric mass 340 gsm ± 20; ;10 oz/yd²
Approximate thickness 0.06 in. / 1.6 mm

ROLL SPECIFICATIONS

Nominal width: 9 ft. 10 in. / 3.0m (folded)
Length: 131 ft 3 in. / 40m
Approx. roll weight: 97 lbs. / 44 kg
Approx. roll diameter: 1.05 ft / 0.32 m
Core diameter: 1.38 in. / 35 mm

USAGE INSTRUCTIONS

Do not use against flames. Contact with organic solvents, halogens or highly acidic substances may reduce the service life of the fabric and void the warranty. Biaxial elastic material properties available on request.

SUGGESTED SPECIFICATION

Shade cloth fabric shall be compliant to Australian standard AS 4174:2018 and shall be GALE Pacific Commercial NinetyFive 340 FR Knitted HDPE monofilament & tape shade fabric offering a UVE Protection from 90 to 96%.

PERFORMANCE

ASTM D5034

Tensile Strength and Elongation

Maximum Force – Warp (Mean)	158.6 lbf
Elongation at Maximum Force (Mean)	89%
Maximum Force – Weft (Mean)	412.3 lbf
Elongation at Maximum Force – Warp (Mean)	49%



ASTM D2261

Tearing Strength – Tongue (Single Rip)

Mean Force – Warp	39.6 lbf
Mean Force – Weft	43.0 lbf



ASTM D6797

Bursting Strength – Ball Burst (Constant Rate of Extension)

Mean Force	408 lbf
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AS 4174:2018

Shade Protection Fabric Performance

Colour	Cover Factor	Shade Factor	UV-Vis Trans %	UVR Trans %	UVR Block %	UVE %	Protection Category
Aquatic Blue	92	88.1	11.9	8.5	91.5	91	Very Effective
Black	95	94.8	5.2	5.0	95.0	94	Very Effective
Bright Green	90	87.3	12.7	9.0	91.0	90	Effective
Brown	96	94.3	5.7	4.0	96.0	96	Most Effective
Brunswick Green	93	92.9	7.1	6.4	93.6	92	Very Effective
Cayenne	93	87.3	12.7	6.7	93.3	92	Very Effective
Cedar	93	88.4	11.6	6.4	93.6	93	Very Effective
Charcoal	93	93.6	6.4	6.1	93.9	92	Very Effective
Cherry Red	90	80.0	20.0	10.0	90.0	90	Effective
Deep Ochre	91	90.5	9.5	8.3	91.7	90	Effective
Desert Sand	93	86.1	13.9	6.6	93.4	92	Very Effective
Gun Metal	96	94.5	5.5	3.5	96.5	96	Most Effective
Natural	94	78.3	21.7	6.5	93.5	92	Very Effective
Navy Blue	94	93.1	6.9	6.2	93.8	93	Very Effective
Orange	92	80.8	19.2	7.6	92.4	91	Very Effective
Rivergum Green	94	89.7	10.3	6.0	94.0	93	Very Effective
Royal Purple	91	87.9	12.1	8.6	91.4	90	Effective
Sky Blue	94	91.3	8.7	6.0	94.0	93	Very Effective
Steel Grey	92	89.7	10.3	7.6	92.4	91	Very Effective
Turquoise	94	89.5	10.5	6.6	93.4	93	Very Effective
White	95	76.5	23.5	5.4	94.6	94	Very Effective
Yellow	93	77.5	22.5	6.8	93.2	92	Very Effective



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